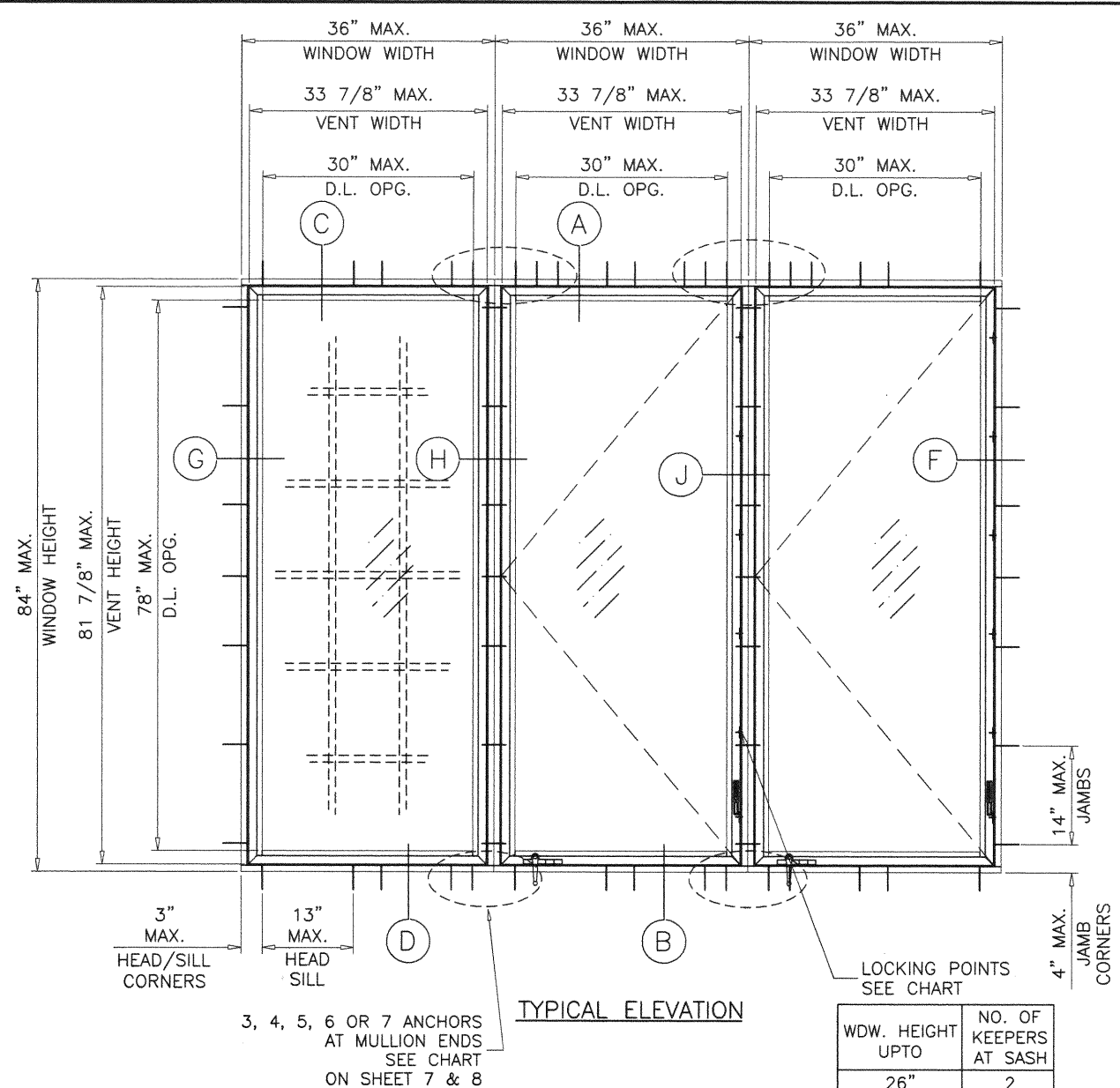
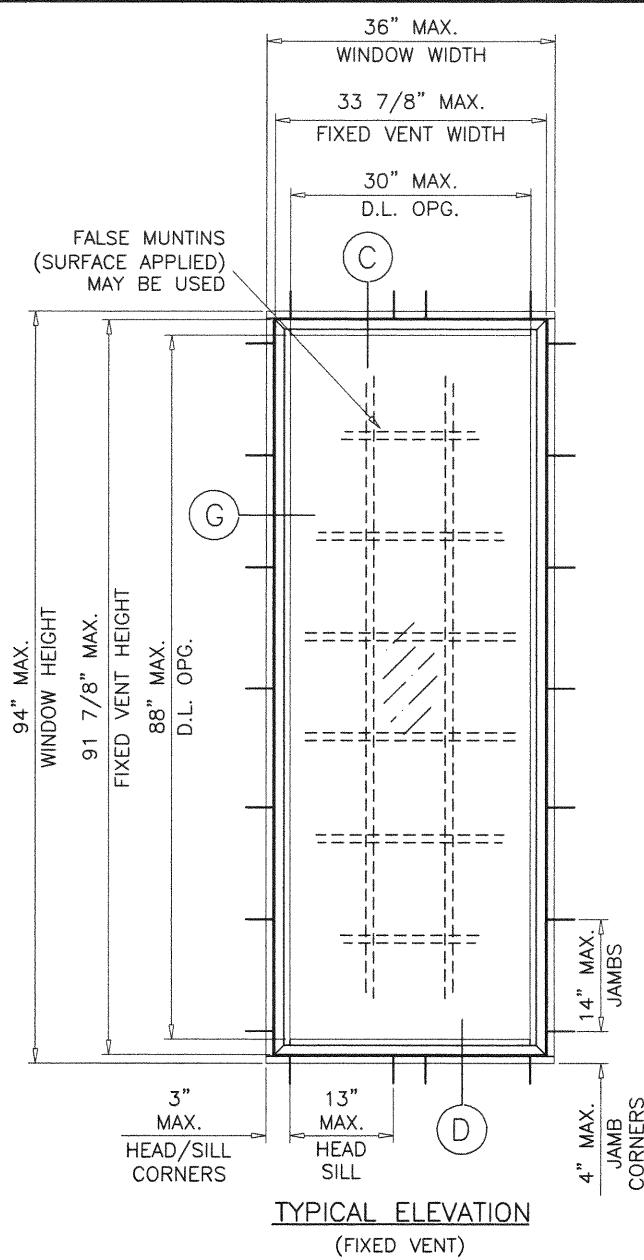
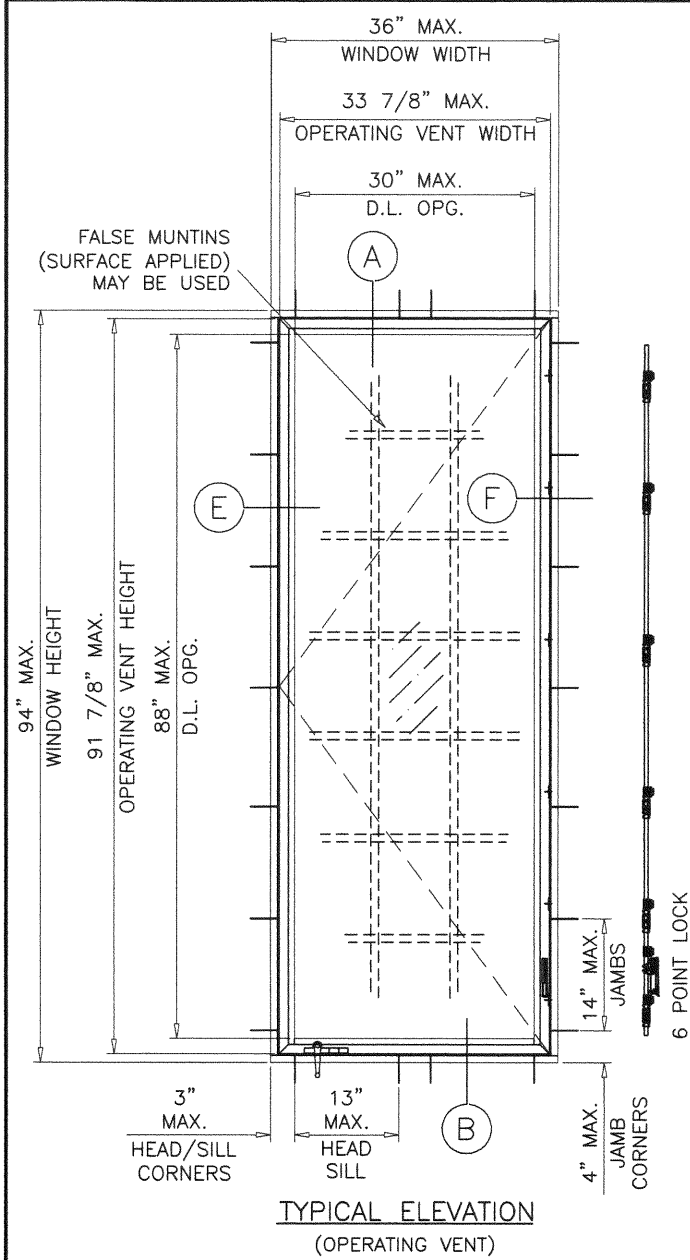




WDW. HEIGHT UPTO	NO. OF KEEPERS AT SASH
26"	2
38-3/8"	3
50-5/8"	4
63"	5
94"	6

DAYLITE OPENINGS:
D.L.O. HEIGHT = WINDOW HEIGHT - 6.0"
D.L.O. WIDTH = WINDOW WIDTH - 6.0"
VENT HEIGHT = WINDOW HEIGHT - 2.125"
VENT WIDTH = WINDOW WIDTH - 2.125"

THESE WINDOWS ARE NOT RATED FOR IMPACT.
INSTALLATION OF THIS SYSTEM OUTSIDE THE HVHZ AREA SHALL MEET THE APPLICABLE REQUIREMENTS FOR WIND BORNE DEBRIS PROTECTION.

SERIES 7670 (N.I.) THERMALLY BROKEN ALUMINUM CASEMENT WINDOW

DESIGN LOAD RATINGS FOR THESE WINDOWS TO BE AS PER CHARTS SHOWN ON SHEET 2.

APPROVAL APPLIES TO SINGLE UNITS OR SIDE BY SIDE COMBINATIONS OF CASMT./CASMT. OR CASEMENT WITH OTHER WINDOW TYPES IN MODULES OF TWO OR MORE WINDOWS USING F.B.C. APPROVED MULLIONS IN BETWEEN.

ALSO SIDE BY SIDE COMBINATIONS OF CASMT./CASMT. WINDOWS IN MODULES OF TWO OR MORE WINDOWS WITH WINDOW FRAME JOINT ADAPTERS.

SEE SHEETS 8 FOR SIDE BY SIDE FRAME JOINTS CAPACITY.

LOWER DESIGN PRESSURE FROM WINDOWS CAPACITY CHART, SEPARATE MULLION APPROVAL OR FRAME JOINT CAPACITY CHART WILL APPLY TO ENTIRE SYSTEM.

THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE 2017 (6TH EDITION)/2020 (7TH EDITION) FLORIDA BUILDING CODE FOR NON HIGH VELOCITY HURRICANE ZONE.

1BY OR 2BY WOOD BUCKS & BUCK FASTENERS BY OTHERS, MUST BE DESIGNED AND INSTALLED ADEQUATELY TO TRANSFER APPLIED PRODUCT LOADS TO THE BUILDING STRUCTURE.

ANCHORS SHALL BE CORROSION RESISTANT, SPACED AS SHOWN ON DETAILS AND INSTALLED PER MANUF'S INSTRUCTIONS. SPECIFIED EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.

A LOAD DURATION INCREASE IS USED IN DESIGN OF ANCHORS INTO WOOD ONLY.

ALL SHIMS TO BE HIGH IMPACT, NON-METALLIC AND NON-COMPRESSIBLE.

MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE 2017/2020 FLORIDA BLDG. CODE & ADOPTED STANDARDS.

THIS PRODUCT APPROVAL IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT, I.E. LIFE SAFETY OF THIS PRODUCT, ADEQUACY OF STRUCTURE RECEIVING THIS PRODUCT AND SEALING AROUND OPENING FOR WATER INFILTRATION RESISTANCE ETC. CONDITIONS NOT SHOWN IN THIS DRAWING ARE TO BE ANALYZED SEPARATELY, AND TO BE REVIEWED BY BUILDING OFFICIAL.

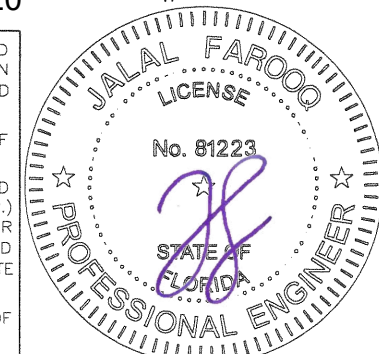
DESIGN LOADS SHOWN ARE BASED ON 'ALLOWABLE STRESS DESIGN (ASD)'.

MANUFACTURER'S LABEL SHALL BE LOCATED ON A READILY VISIBLE LOCATION IN ACCORDANCE WITH SECTION 1709.9.3 OF FLORIDA BUILDING CODE. LABELING TO COMPLY WITH SECTION 1709.9.2.

Sealed: 9/11/20

FL #27968

A- CONTRACTOR TO BE RESPONSIBLE FOR THE SELECTION, PURCHASE AND INSTALLATION OF THIS PRODUCT BASED ON THIS PRODUCT EVALUATION PROVIDED HE/SHE DOES NOT DEVIATE FROM THE CONDITIONS DETAILED ON THIS DOCUMENT.
B- THIS PRODUCT EVALUATION DOCUMENT WILL BE CONSIDERED INVALID IF ALTERED BY ANY MEANS.
C- SITE SPECIFIC PROJECTS SHALL BE PREPARED BY A FLORIDA REGISTERED ENGINEER OR ARCHITECT WHICH WILL BECOME THE ENGINEER OF RECORD (E.O.R.) FOR THE PROJECT AND WHO WILL BE RESPONSIBLE FOR THE PROPER USE OF THE P.E.D. ENGINEER OF RECORD, ACTING AS A DELEGATED ENGINEER TO THE P.E.D. ENGINEER SHALL SUBMIT TO THIS LATTER THE SITE SPECIFIC DRAWINGS FOR REVIEW.
D- THIS P.E.D. SHALL BEAR THE DATE AND ORIGINAL SEAL AND SIGNATURE OF THE PROFESSIONAL ENGINEER OF RECORD THAT PREPARED IT.



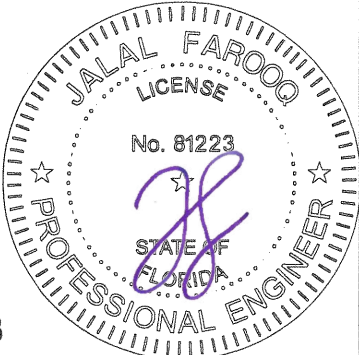
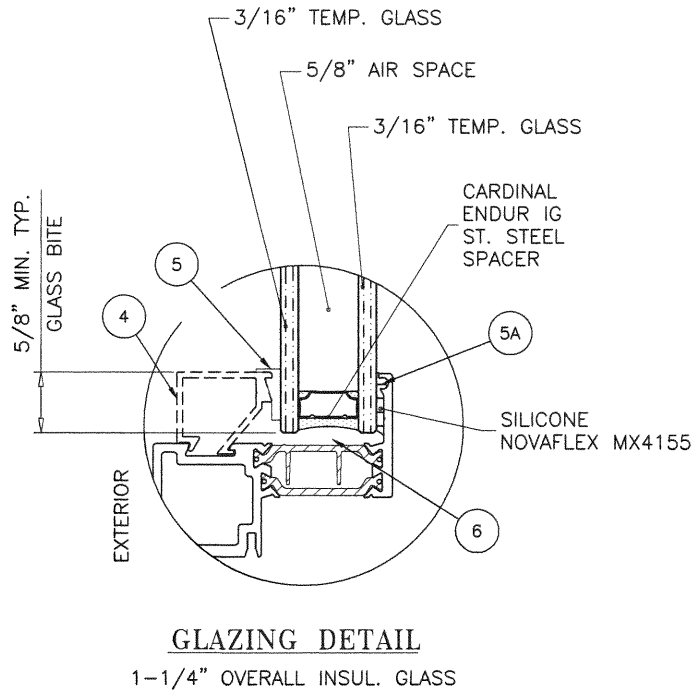
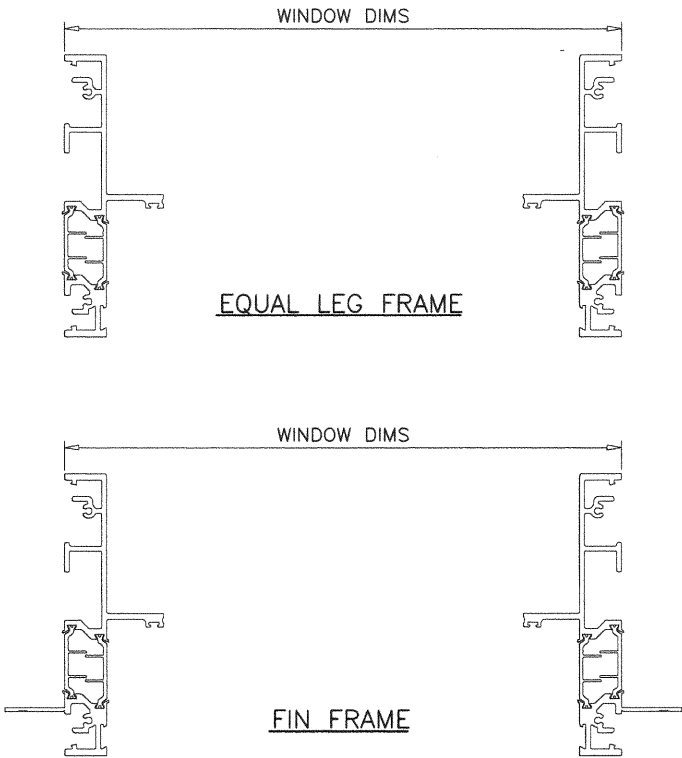
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AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173 (C.A.N. 3538)
TEL (305) 264-8100 FAX (305) 262-6978
COMP-ANL 18-67F-WWS

Series 7670 Aluminum Casement Window (N.I.)
Western Window Systems
2200 E. Riverview Drive
Phoenix, AZ. 85034
Tel: (877) 268-1300 Fax: (876)

revisions:
no. date by description
A 09.11.20 by description
scale: 1/2"=1'-0"
dr. by: TARIQ
chk. by:
drawing no. 18-67F
sheet 1 of 11

DESIGN LOAD CAPACITY - PSF			
WINDOW DIMS.		1-1/4" OVERALL INSUL. GLASS	
WIDTH	HEIGHT	EXT.(+)	INT.(-)
19-1/8"	26"	50.1	90.2
26-1/2"		50.1	90.2
37"		50.1	90.2
19-1/8"	38-3/8"	50.1	90.2
26-1/2"		50.1	81.7
37"		50.1	58.5
19-1/8"	50-5/8"	50.1	90.2
26-1/2"		50.1	81.7
37"		50.1	58.5
19-1/8"	56"	50.1	90.2
26-1/2"		50.1	81.7
37"		50.1	58.5
19-1/8"	63"	50.1	90.2
26-1/2"		50.1	81.7
37"		50.1	58.5
19-1/8"	74"	50.1	90.2
26-1/2"		50.1	80.5
37"		50.1	58.5
19-1/8"	80"	50.1	90.2
26-1/2"		50.1	79.2
37"		50.1	58.5
19-1/8"	84"	50.1	90.2
26-1/2"		50.1	78.4
37"		50.1	58.5
19-1/8"	90"	50.1	90.2
26-1/2"		50.1	77.5
37"		50.1	58.5
19-1/8"	94"	50.1	90.2
26-1/2"		50.1	76.9

DESIGN LOAD CAPACITY - PSF			
WINDOW DIMS.		1-1/4" OVERALL INSUL. GLASS	
WIDTH	HEIGHT	EXT.(+)	INT.(-)
24"	24"	50.1	90.2
30"		50.1	90.2
36"		50.1	90.2
42"		50.1	90.2
24"	30"	50.1	90.2
30"		50.1	72.2
36"		50.1	72.2
42"		50.1	72.2
24"	36"	50.1	90.2
30"		50.1	72.2
36"		50.1	60.2
42"		50.1	60.2
24"	42"	50.1	90.2
30"		50.1	72.2
36"		50.1	60.2
42"		50.1	51.6
24"	48"	50.1	90.2
30"		50.1	72.2
36"		50.1	60.2
42"		50.1	51.6
24"	54"	50.1	90.2
30"		50.1	72.2
36"		50.1	60.2
42"		50.1	51.6
24"	60"	50.1	90.2
30"		50.1	72.2
36"		50.1	60.2
42"		50.1	51.6
24"	66"	50.1	89.2
30"		50.1	72.2
36"		50.1	60.2
42"		50.1	51.6
24"	72"	50.1	87.5
30"		50.1	72.2
36"		50.1	60.2
42"		50.1	51.6
24"	78"	50.1	86.2
30"		50.1	72.2
36"		50.1	60.2
42"		50.1	51.6
24"	84"	50.1	85.1
30"		50.1	71.0
36"		50.1	60.2
24"	90"	50.1	84.2
30"		50.1	70.0
36"		50.1	60.2
24"	94"	50.1	83.6
30"		50.1	69.4
36"		50.1	60.2



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FL #27968

**AL-FAROOQ CORPORATION**
ENGINEERS & PRODUCT DEVELOPMENT
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MIAMI, FLORIDA 33173
TEL. (305) 264-8100
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COMP-ANL\18-67F-WWS

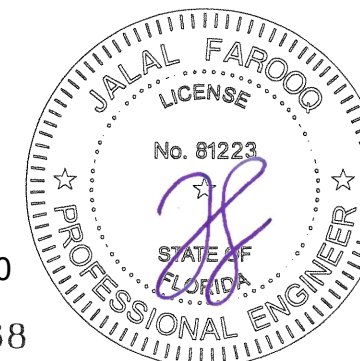
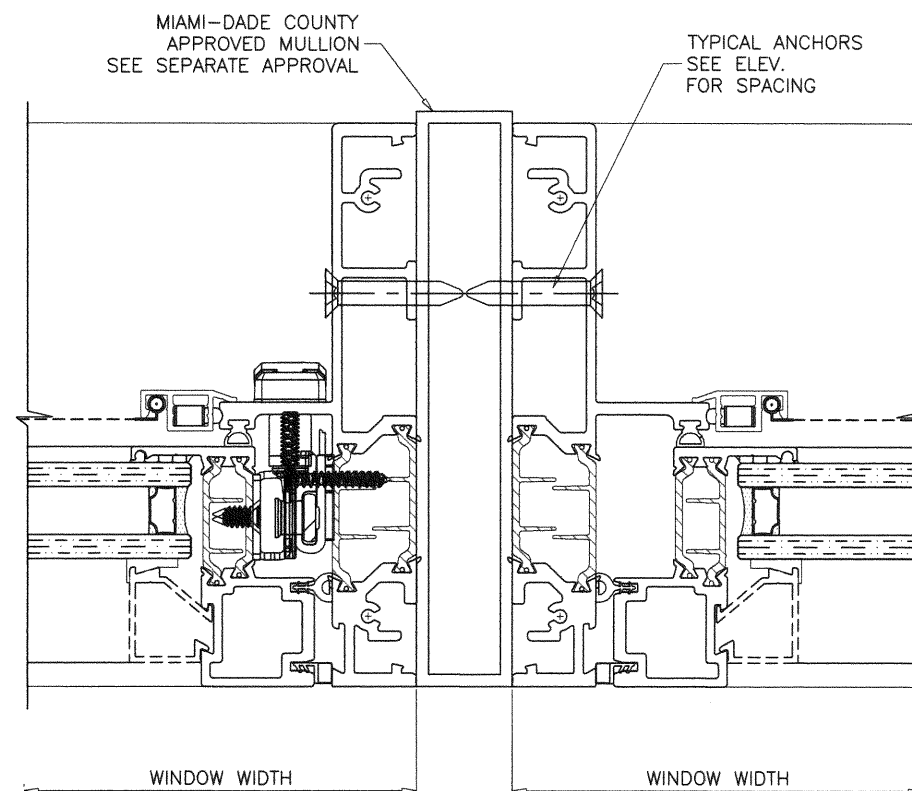
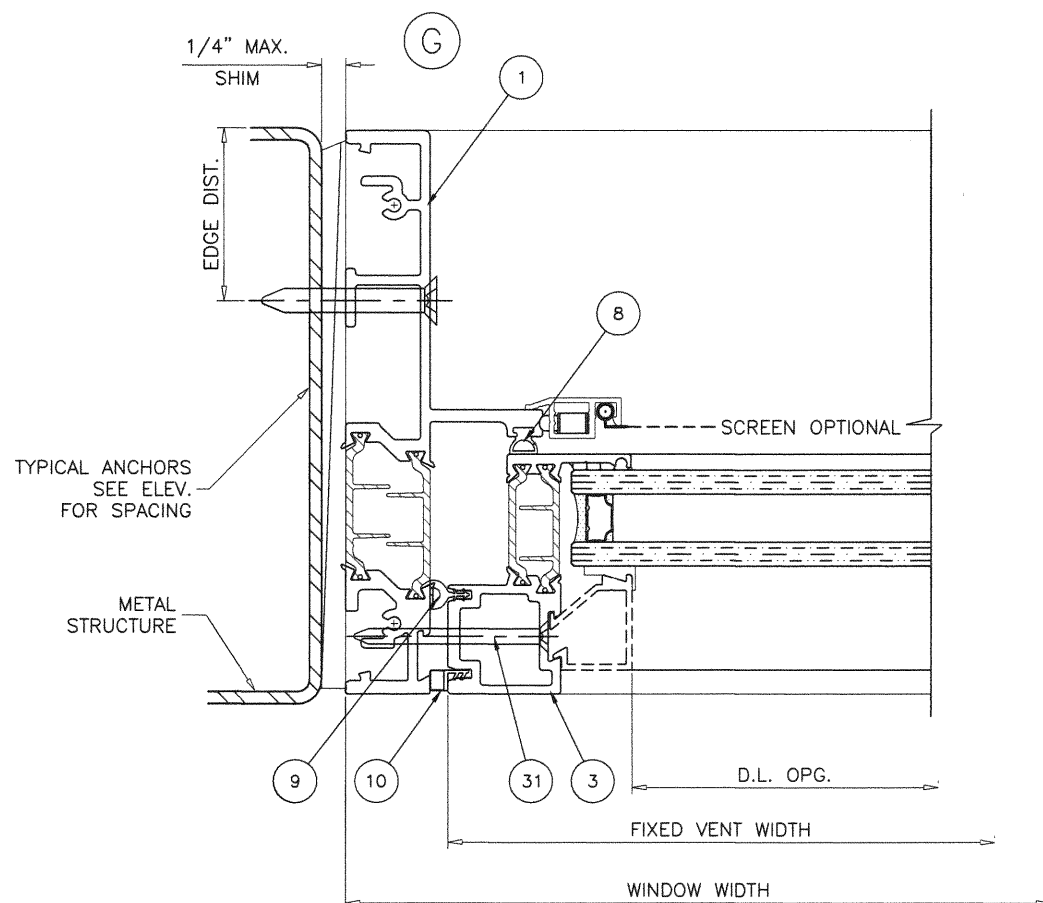
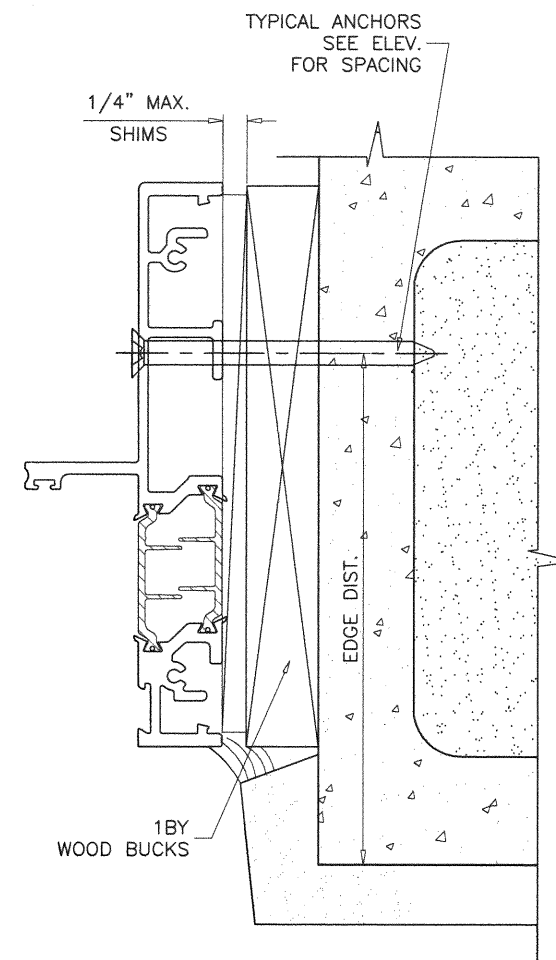
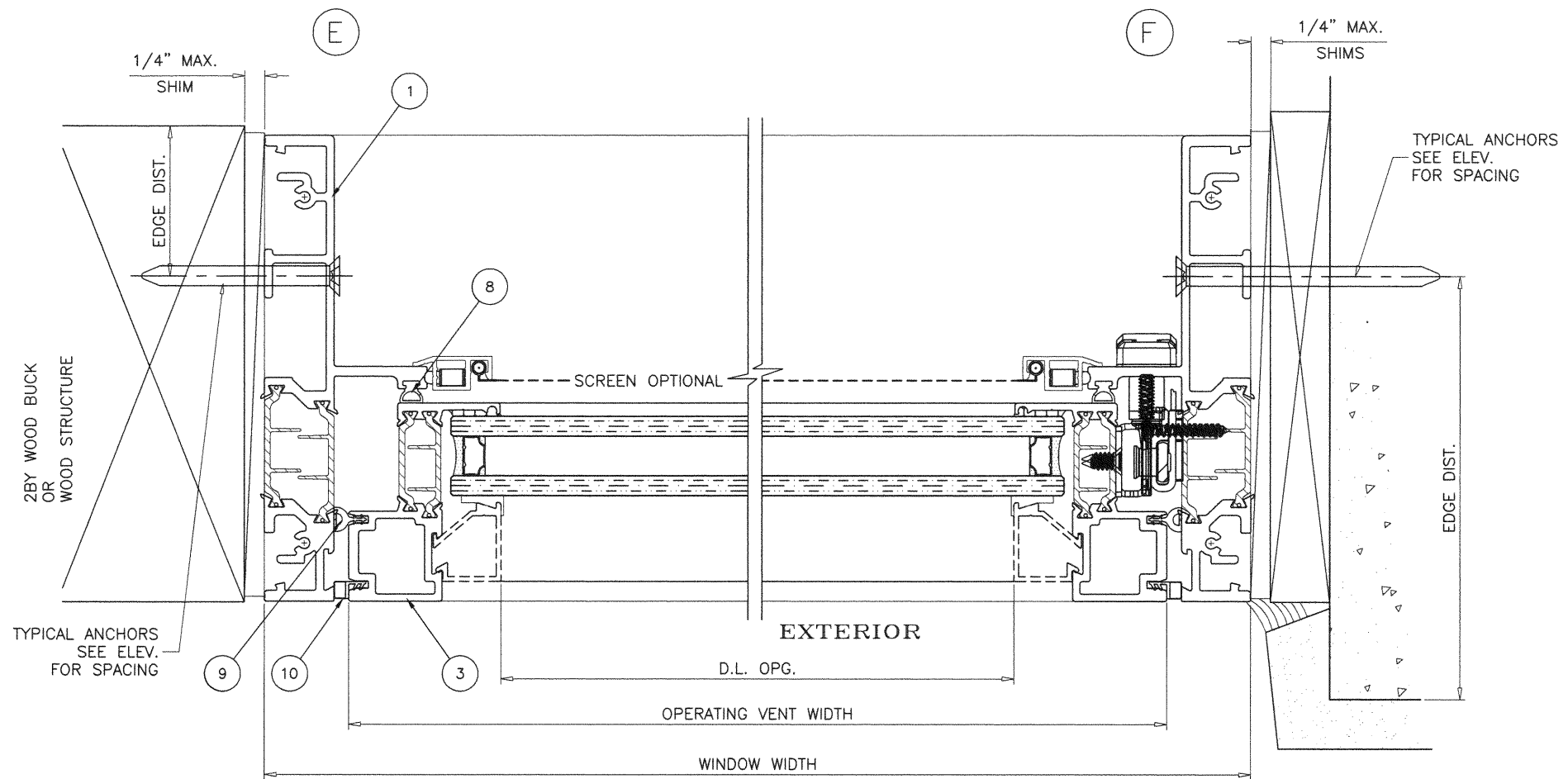
Series 7670 Aluminum Casement Window (N.I.)
Western Window Systems
2200 E. Riverview Drive
Phoenix, AZ. 85034
Tel: (877) 268-1300 Fax: (876)

revisions:
no. date by description

date: 07-17-18
scale: 1/2" = 1"
dr. by: TARIQ
chk. by:

drawing no.
18-67F
sheet 2 of 11

NOTE:
GLASS CAPACITIES ON THIS SHEET ARE
BASED ON ASTM E1300-09 (3 SEC. GUSTS)
AND FLORIDA BUILDING COMMISSION
DECLARATORY STATEMENT DCA05-DEC-219



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FL #27968

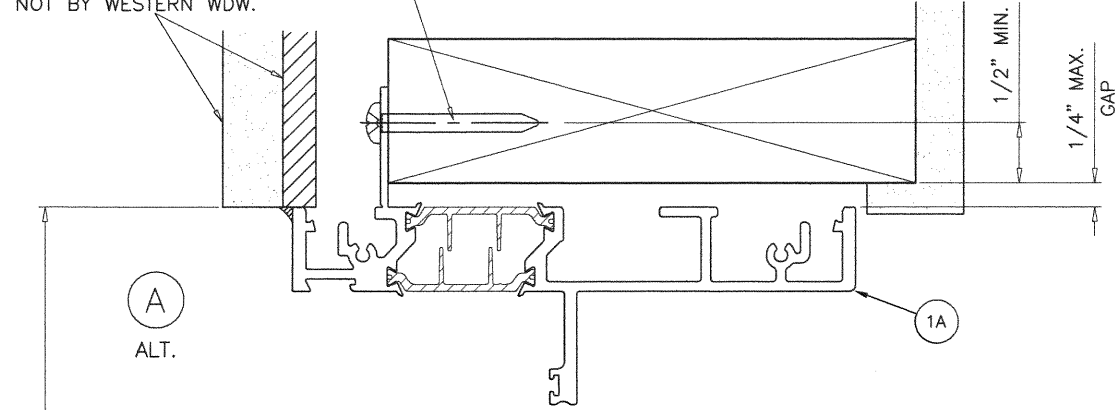
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revisions:		no date by description	
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dr. by:	TARIQ	chk. by:	
drawing no.	18-67F	sheet	5 of 11

ILLUSTRATIVE DTLS. ONLY
EXT. OR INT. FINISHES
NOT BY WESTERN WDW.

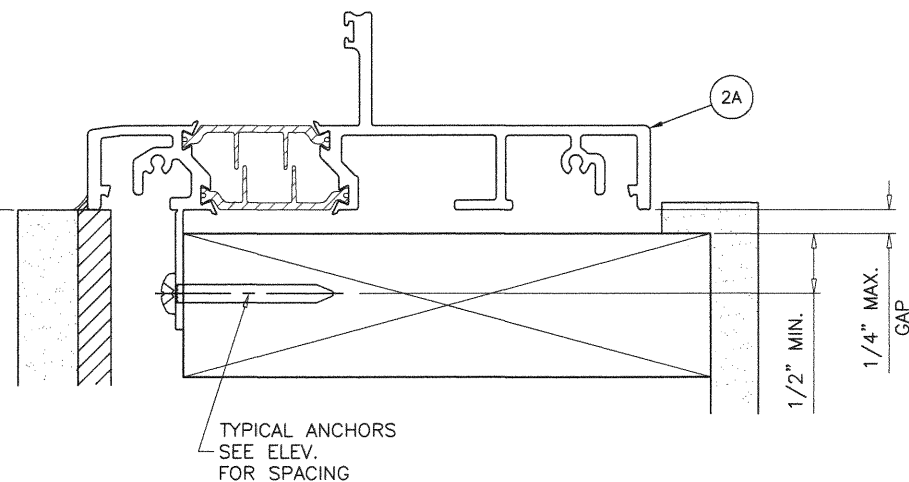
TYPICAL ANCHORS
SEE ELEV.
FOR SPACING



WINDOW HEIGHT

EXTERIOR

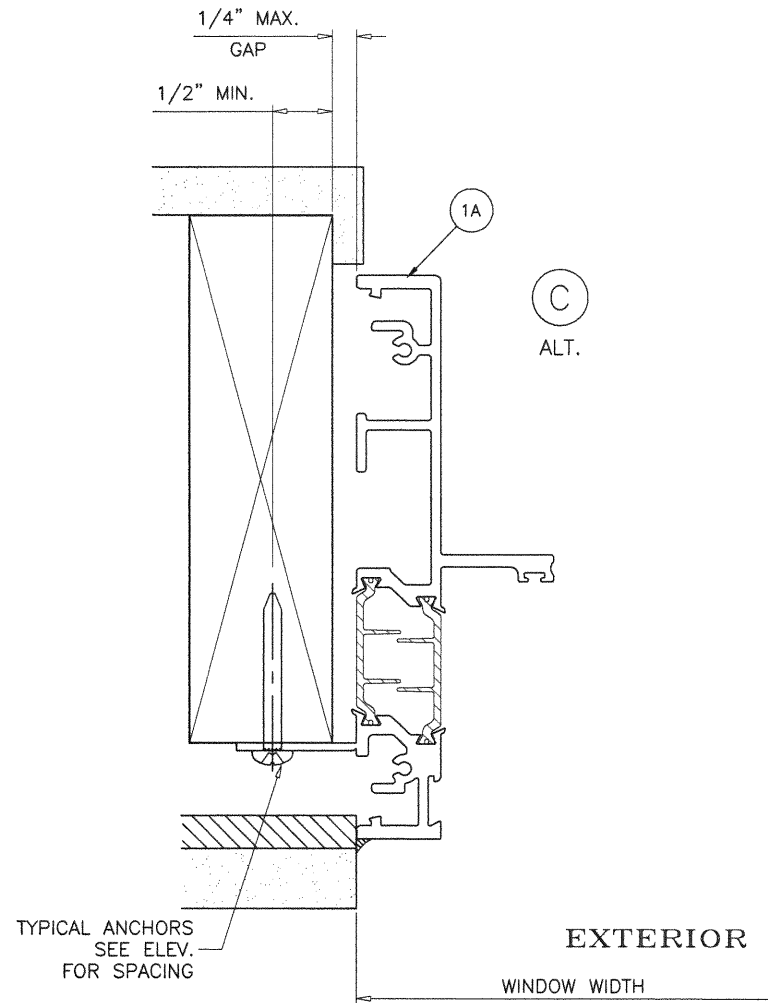
B
ALT.



TYPICAL ANCHORS: SEE ELEV. FOR SPACING

#14 WOOD SCREWS (GRADE 2 CRS)

INTO 2BY WOOD BUCKS OR WOOD STRUCTURES
1-1/2" MIN. PENETRATION INTO WOOD

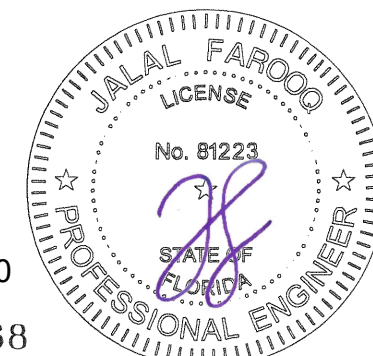


INSTALLATION DETAILS WITH FIN FRAMES

SEE SHEETS 4 & 5 FOR WINDOW DETAILS
LIMIT MAX. WINDOW WIDTHS TO 36"
LIMIT MAX. WINDOW HEIGHTS TO 60"

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FL #27968



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revisions:
no. date by description

date: 07-17-18

scale: 1/2" = 1"

dr. by: TARIQ

chk. by:

drawing no.

18-67F

sheet 6 of 11

MULLION LOAD CAPACITY - PSF			
WINDOW DIMS.		VERTICAL MULL 'M1'	NO. OF ANCHORS AT MULLION ENDS
WIDTH (W)	LENGTH (L)	EXT.(+) INT.(-)	
19-1/8"	26"	70.2	3
26-1/2"		70.2	3
37"		70.2	3
19-1/8"	38-3/8"	70.2	3
26-1/2"		70.2	4
37"		68.3	4
19-1/8"	50-5/8"	70.2	4
26-1/2"		70.2	4
37"		68.3	4
19-1/8"	56"	70.2	4
26-1/2"		70.2	4
37"		68.3	5
19-1/8"	63"	70.2	4
26-1/2"		70.2	5
37"		68.3	5
19-1/8"	74"	70.2	4
26-1/2"		70.2	5
37"		68.3	5
19-1/8"	80"	70.2	5
26-1/2"		70.2	5
37"		66.6	6
19-1/8"	84"	70.2	5
26-1/2"		70.2	5
37"		65.7	6
30"	36"	70.2	3
36"		70.2	4
42"		70.2	4
30"	42"	70.2	4
36"		70.2	4
42"		60.2	4
30"	48"	70.2	4
36"		70.2	4
42"		60.2	4
30"	54"	70.2	4
36"		70.2	5
42"		60.2	5
30"	60"	70.2	5
36"		70.2	5
42"		60.2	5
30"	66"	70.2	5
36"		70.2	5
42"		60.2	5
30"	72"	70.2	5
36"		70.2	6
42"		60.2	6
30"	78"	70.2	6
36"		68.4	6
42"		60.2	6
30"	84"	70.2	6
36"		67.0	6

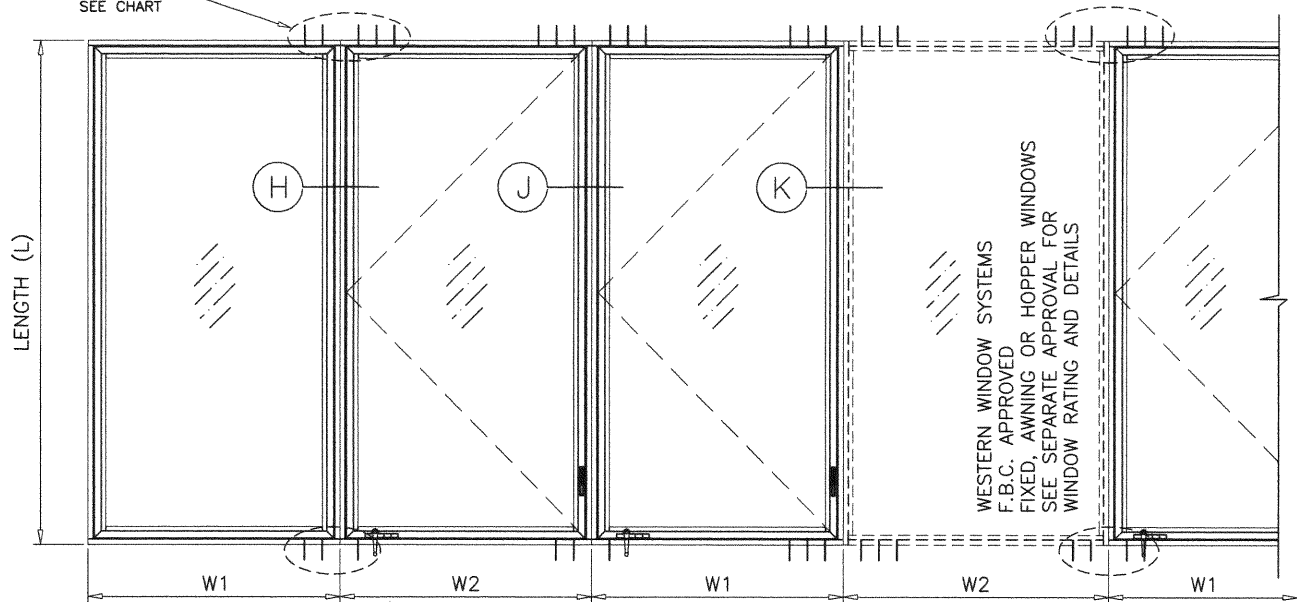
NOTES:

- USE CHART ON THIS SHEET FOR SIDE BY SIDE CAPACITY OF WINDOW FRAME JOINTS.
- FOR CASEMENT WINDOW CAPACITY SEE CHART ON SHEET 2.
- FOR WESTERN WINDOW FIXED, AWNING OR HOPPER WINDOW CAPACITY SEE SEPARATE APPROVAL.

LOWER VALUES FROM STEPS 1, 2 OR 3 WILL APPLY TO ENTIRE SYSTEM.

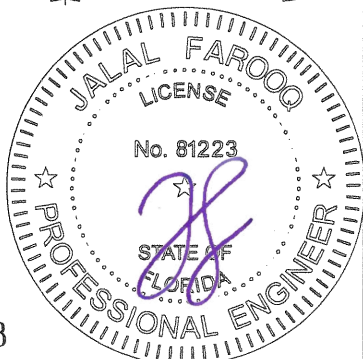
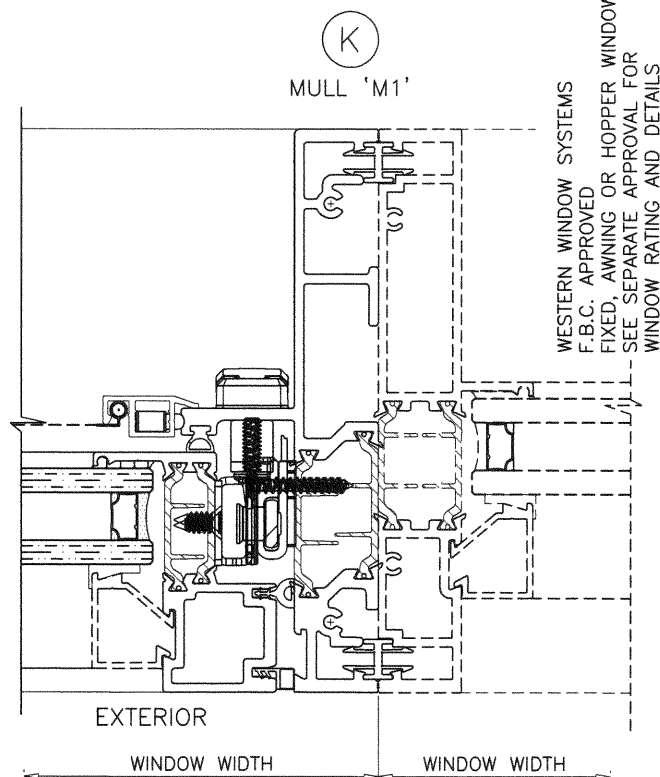
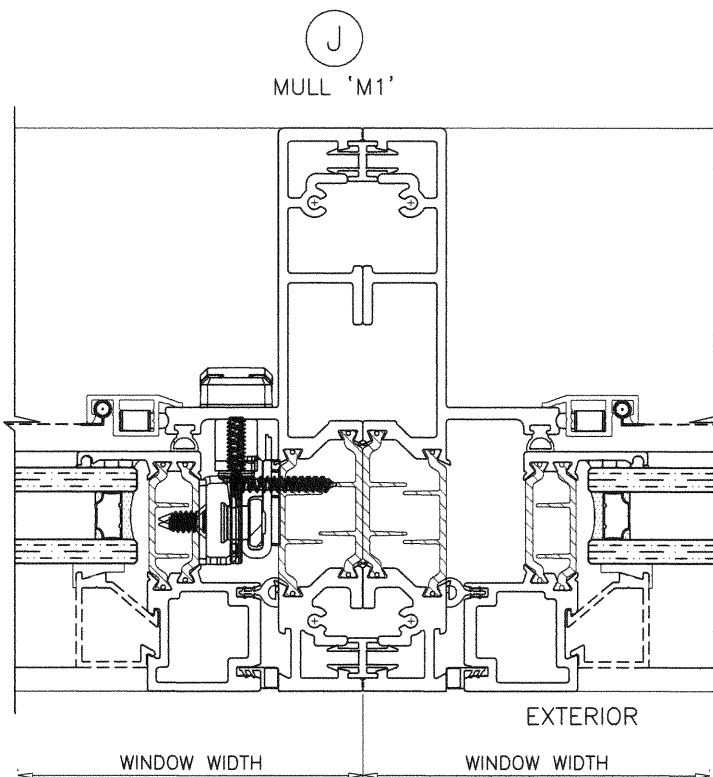
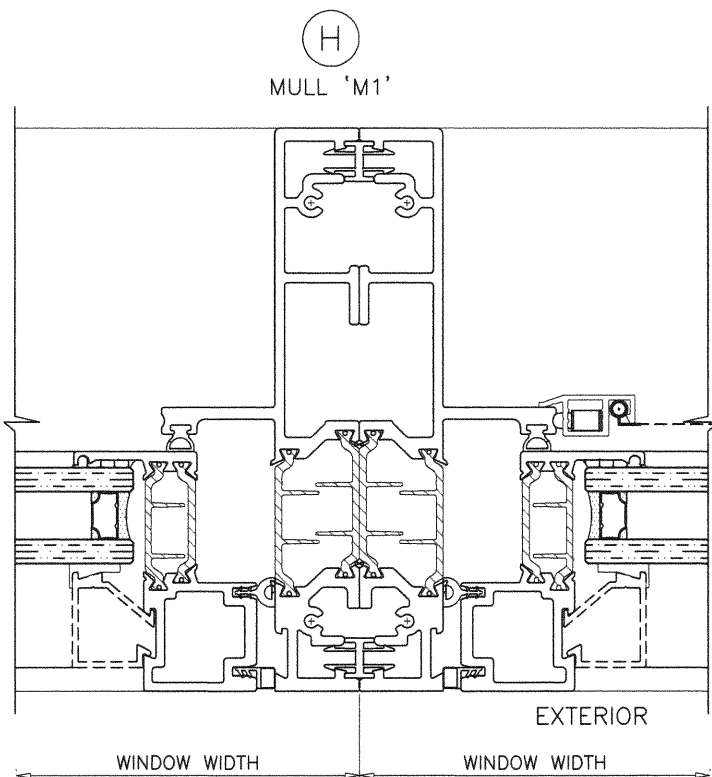
Ix	IN ⁴	Sx	IN ³
-	-	-	-

3, 4, 5 OR 6 ANCHORS AT MULLION ENDS SEE CHART



TYPICAL ELEVATION
SIDE BY SIDE WINDOWS
APPLIES TO TWO OR MORE WINDOWS

$$\text{WIDTH (W)} = \frac{W1 + W2}{2}$$



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scale: 1/2" = 1"
dr. by: TARIQ
chk. by:

drawing no.
18-67F
sheet 7 of 11

ITEM #	PART #	QUANTITY	DESCRIPTION	MATERIAL	MANF./SUPPLIER/REMARKS
1	EX7663	AS REQD..	FRAME HEAD/JAMB (EQUAL LEG)	6063-T6	-
1A	EX7645	AS REQD..	FRAME HEAD/JAMB (FIN)	6063-T6	-
2	EX7664	AS REQD..	FRAME SILL (EQUAL LEG)	6063-T6	-
2A	EX7644	AS REQD..	FRAME SILL (FIN)	6063-T6	-
2.1	EX7665	AS REQD..	HI-RISE FRAME SILL (EQUAL LEG)	6063-T6	-
3	EX7646	AS REQD..	VENT	6063-T6	-
4	-	AS REQD.	GLASS STOP (DECORATIVE)	6063-T6	OPTIONAL
5	-	AS REQD.	GALZING GASKET (EXTERIOR)	EPDM	OPTIONAL
5A	W7600	AS REQD.	GALZING SPACER (INTERIOR)	EPDM	-
6	-	2/ LITE	SETTING BLOCK, AT 1/4 POINTS	EPDM	DUROMETER 80±5 SHORE A
7	#8 X 1"	AS REQD.	ASSEMBLY FASTENERS	ST. STEEL	PH SMS
8	W7603	AS REQD.	FRAME W'STRIPPING (FOAM-TITE, .375"H X .290 DIA., .187" T-SLOT)	FOAM	AMESBURY TRUTH
9	-	-	VENT INTERIOR W'STRIPPING	VINYL	-
10	W7608	AS REQD.	VENT EXTERIOR W'STRIPPING	VINYL	ULTRAFAB
11	H8013	1/ CORNER	CORNER KEY	6061-T6	-
12	E7661	AS REQD.	MULLION ADAPTER	6063-T6	-
13	H8014	AS REQD.	TIE BAR GUIDE	ST. STEEL	PROTO LABS
14	F5030SSS	AS REQD.	TIE BAR GUIDE FASTENERS	ST. STEEL	#8 X 1" PH PH SMS
15	H8015	AS REQD.	TIE BAR KEEPER	ST. STEEL	-
16	F5088SSS	AS REQD.	HINGE BRACKET FASTENERS, KEEPER INSTALLATION FASTENERS	ST. STEEL	8A X 3/4" PH PH SMS
17	F5085SSS	AS REQD.	KEEPER INSTALLATION STRUT FASTENERS	ST. STEEL	10A X 3/4" PH FH SMS
18	H7993.73	AS REQD.	CASEMENT AROUND THE CORNER MULTI-POINT TIE BAR ASSEMBLY	ST. STEEL	AMESBURY TRUTH
19	H7998	-	LINK	ST. STEEL	AMESBURY TRUTH
20	F5094SSS	-	LINK INSTALL FASTENERS	ST. STEEL	6-32 X 3/8" PH TRUSS MS
21	H8005	-	CASEMENT AROUND THE CORNER TIE BAR ASSEMBLY	ST. STEEL	AMESBURY TRUTH
22	H7999	AS REQD.	LOCK	CAST ZINC	AMESBURY TRUTH
23	H7984	AS REQD.	LOCK SUPPORT PLATE	ST. STEEL	AMESBURY TRUTH
24	F7602	AS REQD.	HINGE FASTENERS, LOCK INSTALLATION FASTENERS	ST. STEEL	10-32 X 1/2" THREAD CUTTING SCREWS
25	H8003	-	ENCORE CASEMENT OPERATOR	CAST ZINC	AMESBURY TRUTH
26	H8007	-	ENCORE CASEMENT OPERATOR TRACK	ST. STEEL	AMESBURY TRUTH
27	H7992S	AS REQD.	OPERATOR COVER	PLASTIC	AMESBURY TRUTH
28	F5116SS	AS REQD.	OPERATOR INSTALLATION FASTENERS, CORNER KEY FASTENERS	ST. STEEL	#8 X 5/8" PH FH SMS
29	H8001	3/ WDW.	COMMERCIAL BUTT HINGE	6063-T6	AMESBURY TRUTH
30	F5054SSS	-	BUTT HINGE FRAME INSTALLATION FASTENERS	ST. STEEL	10-24 X 3/4" PH PAN MS
31	-	AS REQD.	FIXED VENT FASTENERS, AT 6" FROM VENT ENDS	ST. STEEL	#10 X 2" FH SMS

SEALANTS:

ALL FRAME CORNERS, JOINTS, MULLION SEAMS AND PERIMETER OF GLAZING BEAD TO FRAME SEALED WITH SILICONE SEALANT.

LOCKS:

MULTI-POINT LOCK SYSTEM BY 'TRUTH' AT EACH JAMB
LOCK OPERATOR AT 8" FROM SILL
FASTENED TO JAMBS WITH (2) #10 X 5/8" SMS.
LOCK BAR SECURED TO JAMB WITH LOCK GUIDES
SPACED AT 12-3/4" O.C. MAX.
EACH GUIDE FASTENED WITH (2) #10 X 3/4" P PH SMS

STAINLESS STEEL KEEPERS AT VENT
EACH FASTENED WITH (2) #10 X 5/8" P FH SMS

HINGES:

METAL BUTT HINGES (3) PER WINDOW BY 'TRUTH' LOCATED AT 7-1/4" FROM TOP & BOTTOM ENDS AND AT MIDSPAN.
HINGE FASTENED TO FRAME JAMB AND HINGE STILE WITH #10 X 3/4" FH SCREWS (3) PER HASP(LEAF).

OPERATOR:

SINGLE ARM ROTO OPERATOR BY 'TRUTH'
LOCATED AT 6-3/4" FROM SILL END.
FASTENED WITH (8) #8 X 5/8" P FH SMS



Sealed: 9/11/20

FL #27968

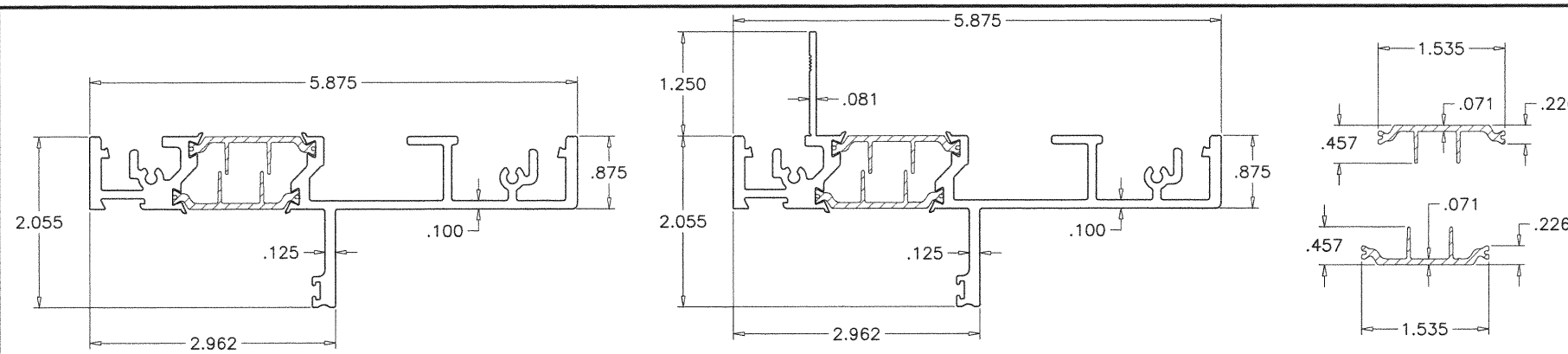
**AL-FAROOQ CORPORATION**
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173
TEL. (305) 264-8100
FAX. (305) 262-6978
(C.A.N. 3538)
COMP-ANL\18-67F-WWS

Series 7670 Aluminum Casement Window (N.I.)
Western Window Systems
2200 E. Riverview Drive
Phoenix, AZ. 85034
Tel: (877) 268-1300 Fax: (876)

revisions:
no. date by description

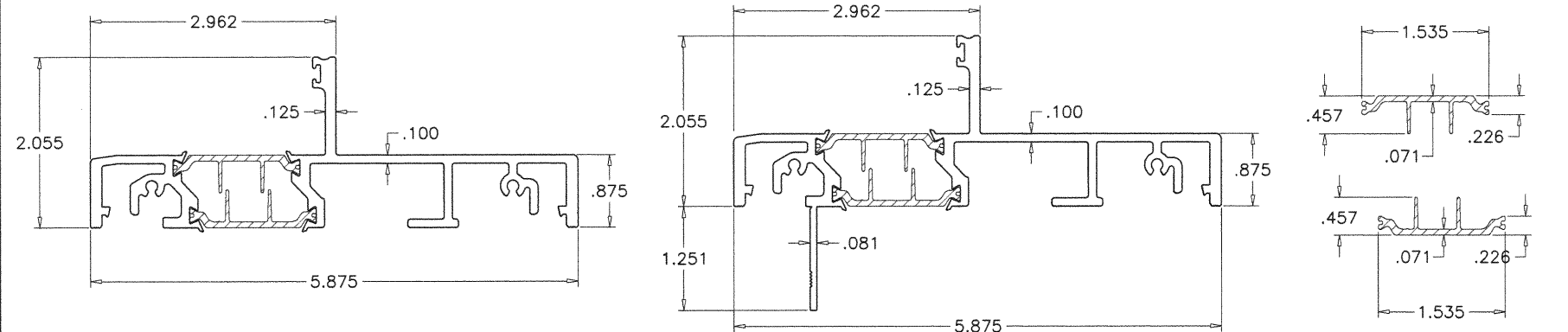
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scale: 1/2" = 1"
dr. by: TARIQ
chk. by:

drawing no.
18-67F
sheet 9 of 11



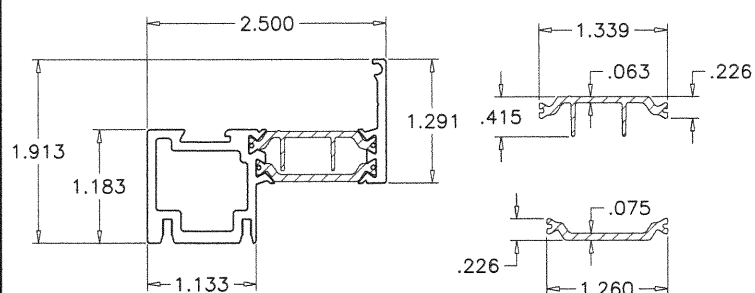
① FRAME HEAD/JAMB (EQUAL LEG)

①A FRAME HEAD/JAMB (FIN)

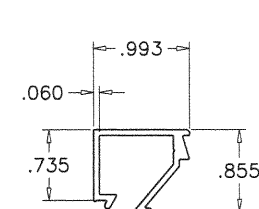


② FRAME SILL (EQUAL LEG)

②A FRAME SILL (FIN)

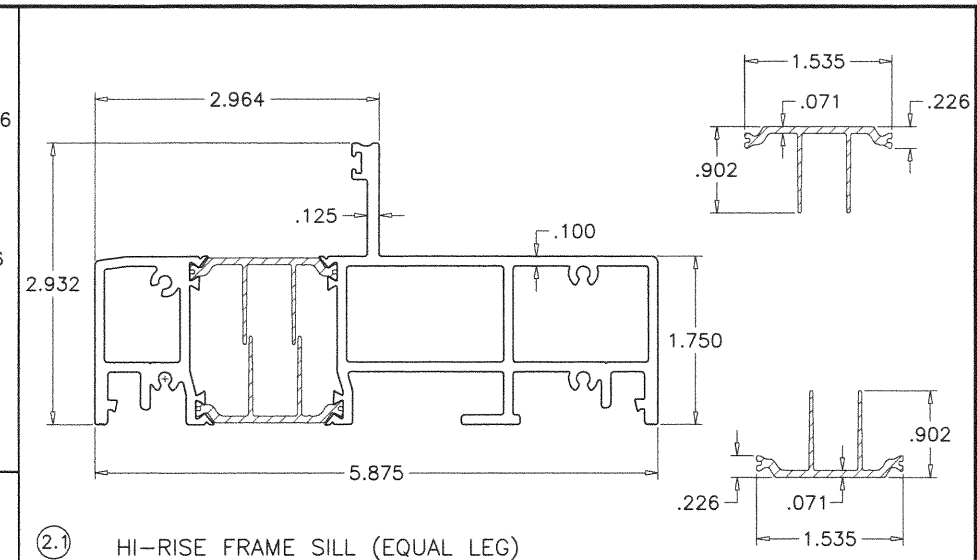


③ VENT

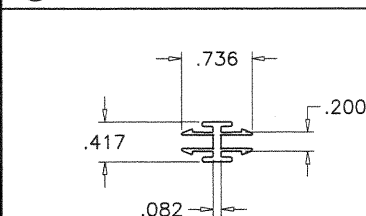


④ GLASS STOP

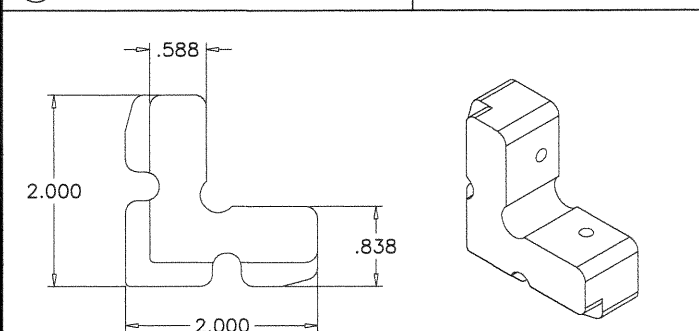
INSULBARS
 MATERIAL = POLYAMIDE
 TENSILE STRENGTH = 13031 PSI
 RATE OF BURN = .752 IN./MIN.
 SELF IGNITION TEMP. = 793° F
 FLASH IGNITION TEMP. = 781°C
 SMOKE DENSITY = 1.63



②.1 HI-RISE FRAME SILL (EQUAL LEG)



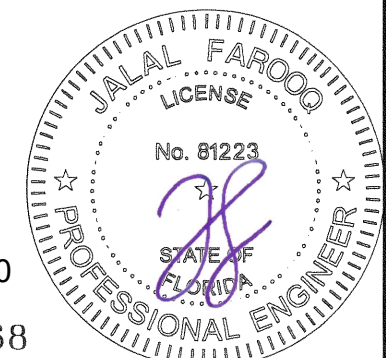
⑫ MULLION ADAPTER



⑪ CORNER KEY

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FL #27968



Series 7670 Aluminum Casement Window (N.I.)

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 Phoenix, AZ. 85034

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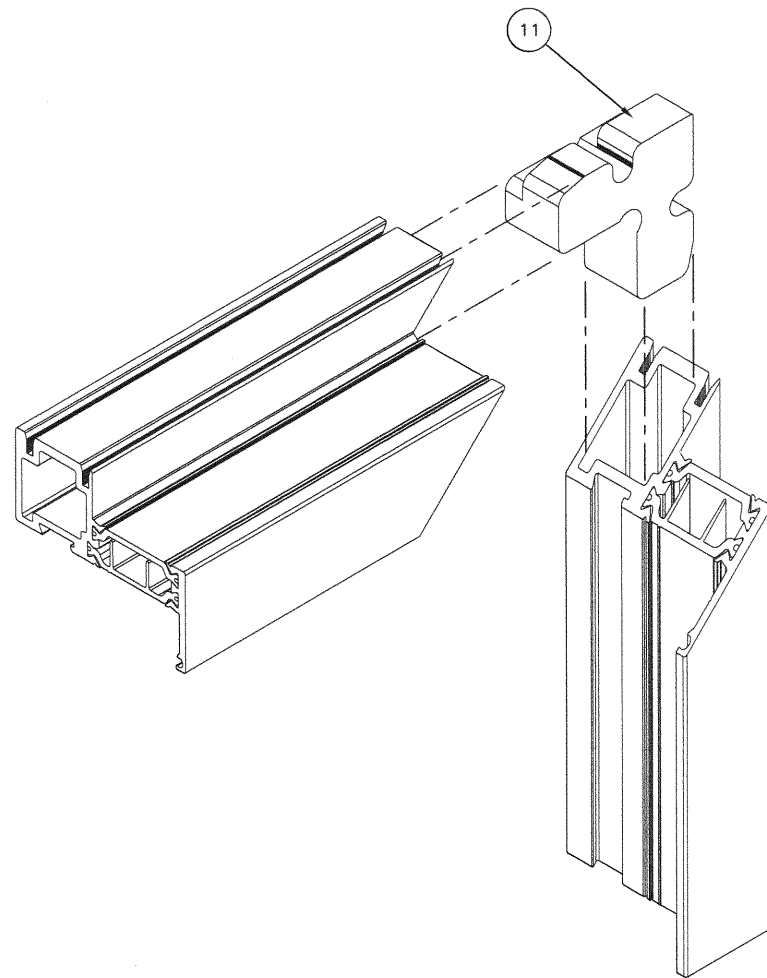
chk. by:

drawing no.

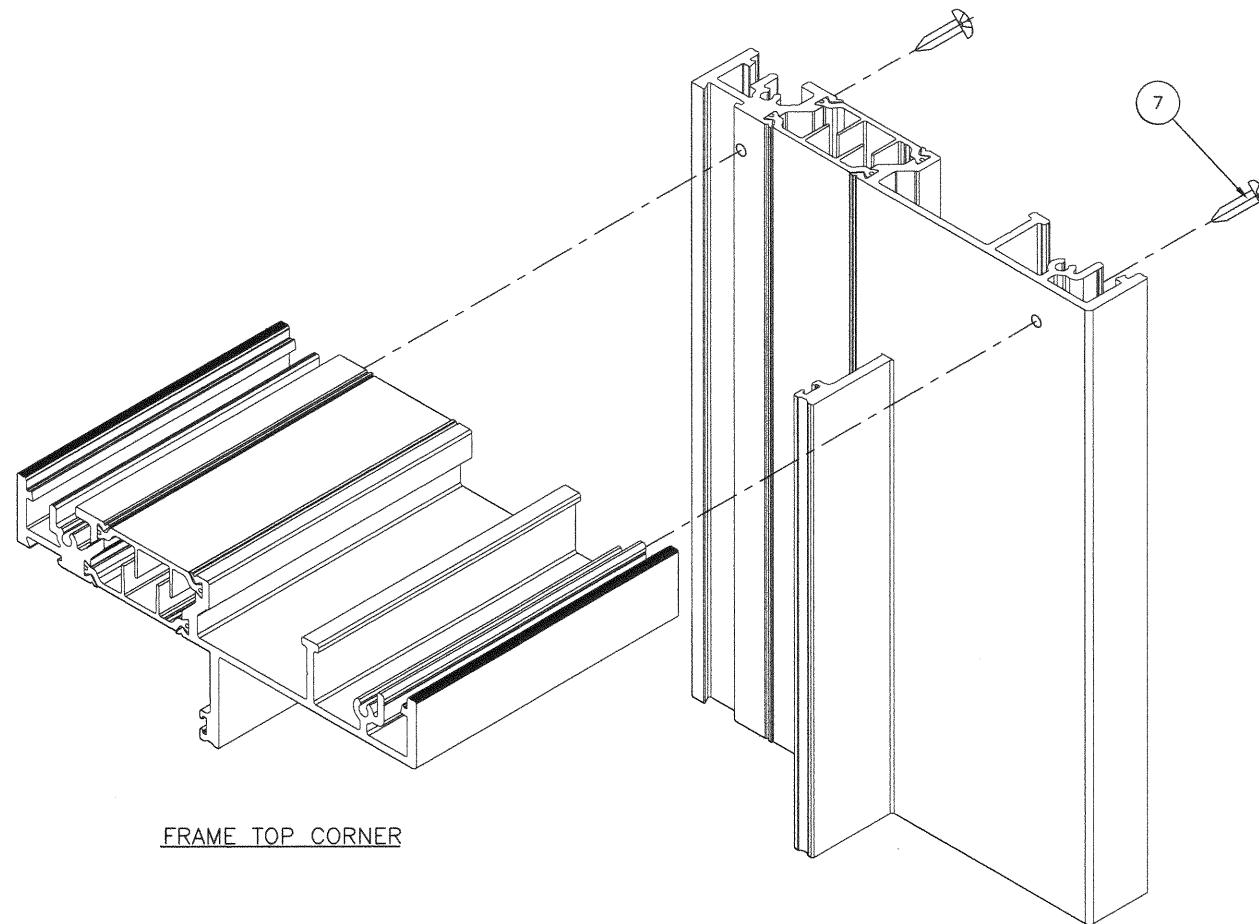
18-67F

sheet 10 of 11

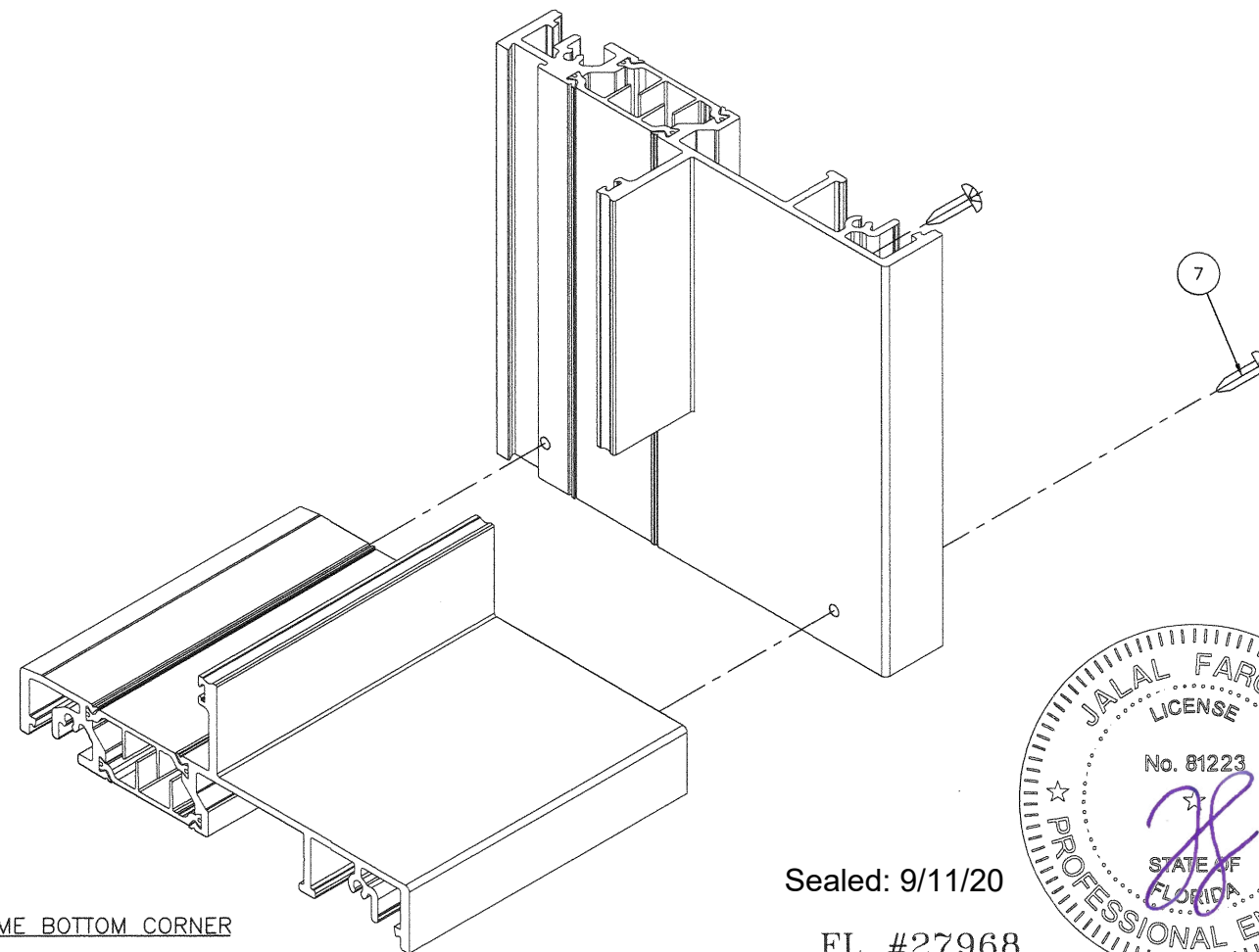
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VENT TOP/BOTTOM CORNER



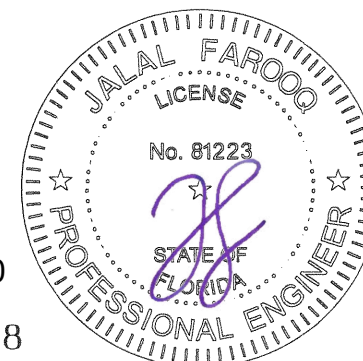
FRAME TOP CORNER



FRAME BOTTOM CORNER

Sealed: 9/11/20

FL #27968



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AL-FAROOQ CORPORATION
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18-67F

sheet 11 of 11

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